



Dart Aerospace Ltd.
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RBA1710-30101-2B
Job Sheet 181838



42
JL-S
8-09

7789
9-12

Part No: RBA1710-30101-2B

Job Qty: 1 ea ³

Part Name: Tail Rotor Feathering Bearing Install Tool (2 Bld) -7/-9/-17/-19



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/27/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBA1710-30101-2B Rev. 2 IPP Rev. A 18.07.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Machining-2		JL
110	Mori Seiki	1 pcs	8/27/18	8/27/18	0.00	0.17	MORI SL2500Y		JL
120	QC	1 pcs	8/27/18	8/27/18	0.00	0.00	QC2 Machining-4		JL
130	QC	1 pcs	8/27/18	8/27/18	0.00	0.00	QC8 Machining-4		JL
140	Packaging	1 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		JL
150	QC21-FG	1 Ea	8/27/18	8/27/18	0.00	0.00	QC21		JL

Part Op 110 - 1-Machine as per folio FC199 FOLIO REV: AA DWG REV: 2 2-Fill engraving with black
Descriptions: ink 3-Debur

2-25
2-1809.05
2A140

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR2.000W	M Delrin Round Bar, White	.3550 ft (.355 ea)	90-Start up Operation	SC92576-1.005

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR2.000W	0	5 ✓	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 2:43 PM dart.logan.david



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Container No: S105270



Part: RBA1710-30101-2B

Job No: 181838

Serial No/Batch: S105270

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 08/27/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

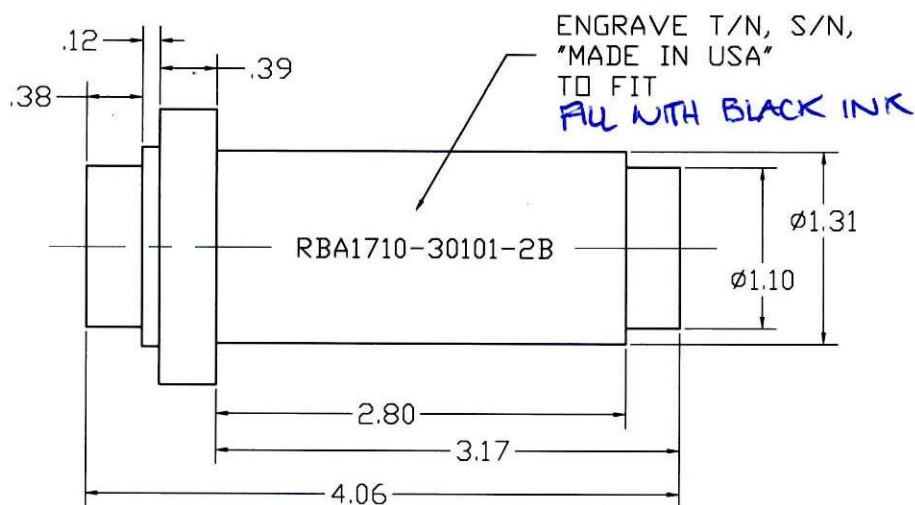
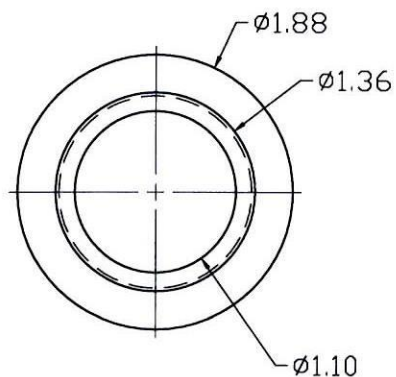
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	MADE DIMS EASIER TO READ	11/9/06	-	
1A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, ADDED ENGRAVE NOTE. CORRECTED DWG. VIEWS, DELETED (-7/-9-17/-19) FROM TITLE.	8/13/09	RJC	RW
1B	CH'D AMOUNT OF MATERIAL FROM Ø1-7/8 x 4-1/4 TO Ø2 x 4-1/4.	10/26/10	WP	RW
2	CH'D OVERALL LENGTH FROM 4.07 TO 4.06 PER G.E.	10/26/10	RJC	RW



ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
				1	BEARING INSTALL TOOL	DELFIN	Ø2 x 4-1/4 WHITE

RED BARN MACHINE	
TITLE T/R FEATHERING BEARING INSTALL TOOL	
DWG NO. RBA1710-30101-2B	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-27-00
SHEET 1 of 1	
DRAWN BY: COLE	
APPROVED: <i>D. Neal</i>	
USED ON MODEL MD369 BRG #369A1716-7	
BRG #369A1716-9	